

## Material - ASME SB-505 C96400

## Standard Specification for Copper Alloy Continuous Casting

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-505 Copper Alloy Continuous Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition |           |                 | Heat Treatment                |          |
|----------------------|-----------|-----------------|-------------------------------|----------|
| Carbon               | C %       | 0.150 max.      | As-Cast                       |          |
| Iron                 | Fe %      | 0.250 - 1.500   |                               |          |
| Manganese            | Mn %      | 1.500 max.      |                               |          |
| Niobium              | Nb %      | 0.500 - 1.500   |                               |          |
| Ni + Co              | Ni% + Co% | 28.000 - 32.000 |                               |          |
| Phosphorus           | Р%        | 0.020 max.      |                               |          |
| Lead                 | Pb %      | 0.010 max.      |                               |          |
| Sulphur              | S %       | 0.020 max.      |                               |          |
| Silicon              | Si %      | 0.500 max.      | Mechanical Properties         |          |
| Copper               | Cu %      | 65.000 - 69.000 | Tensile Strength in Mpa       | 448 min. |
| -                    | -         | -               | Yield Strength in Mpa         | 241 min. |
| -                    | -         | -               | Elongation in %               | 25 min.  |
| -                    | -         | -               | Reduction of Area in %        | -        |
| -                    | -         | -               | Hardness in BHN               | -        |
| -                    | -         | -               | Impac <mark>t in Joule</mark> | -        |

| Cross Reference Table |          |         |                              |  |
|-----------------------|----------|---------|------------------------------|--|
| Material              | Standard | Country | Grade Belong to the Industry |  |
| C96400                | UNS      | USA     | Rod, Bar, Tube and Shapes    |  |
| B30 C96400            | ASTM     | USA     | Ingot and Casting            |  |
| B369 C96400           | ASTM     | USA     | Casting                      |  |
| B505 C96400           | ASTM     | USA     | Casting                      |  |
| -                     | -        | -       | -                            |  |
| -                     | -        | -       | -                            |  |
| -                     | -        | -       | -                            |  |

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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